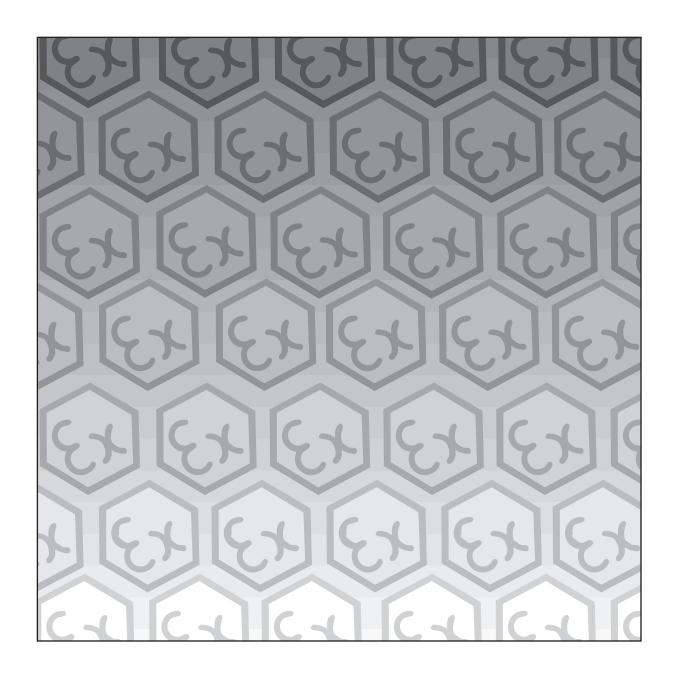
9109-22

4-segment, redundant FISCO power supply system



Instruction Manual





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GENERAL SAFETY INFORMATION

Safety instructions for installation and operating personnel

See Appendix on ATEX certification for countries in EEC, or governed by these standards.

The operating instructions provided here contain essential safety instructions for installation personnel and those engaged in the operation, maintenance and servicing of the equipment.

WARNING

Failure to comply with these instructions can endanger the lives or health of personnel and risk damage to the plant and the environment.

WARNING

The responsibility for planning, installation, commissioning, operation and maintenance, particularly with respect to applications in explosion-hazard areas, lies with the plant operator.

Before commencing installation or commissioning:

- Read and understand the contents of this manual
- Ensure installation and operating personnel have received adequate training for this task
- Ensure that any operating instructions are fully understood by the personnel responsible.

WARNING

These assemblies may not be used in explosion-hazard area applications if they have been used previously in general electrical installations.

• Observe national and local installation and mounting regulations (e.g. IEC 60079-14).

During operation:

- Make the relevant instructions available at all times to the operating personnel.
- Observe safety instructions.
- Observe national safety and accident prevention regulations.
- Operate the equipment within its published specification.
- Servicing, maintenance work or repairs not described in this manual must not be performed without prior agreement with the manufacturer.
- Any damage to this equipment may render its explosion protection null and void.
- No changes to any of the components that might impair their explosion protection are permitted.

If any information provided here is not clear:

Contact MTL or one of its representatives.

Note: Improper installation and operation of the enclosure can result in the invalidation of the guarantee.

Related documents

Datasheets Description

EPS9109-22 4-segment, redundant, FISCO power supply system, IIB Gas Groups



Figure 1.1 9109-22 power supply assembly

1 OVERVIEW

The 9109-22 power supply system provides an intrinsically safe field network for FOUNDATION™ fieldbus systems in hazardous areas. It is intended for use with control systems equipped with H1 interface cards that must draw current from the host fieldbus segment in order to operate. Such systems include:

- Emerson DeltaV
- Honeywell Experion-PKS with 4-link Fieldbus Interface Module.

Versions of the 910x-22 Series power supply are also available for use with other control systems. Visit www.mtl-inst.com for more information.

The output of the power supply modules complies with the Fieldbus Intrinsically Safe Concept (FISCO) model, in accordance with IEC standard 60079-27. The key advantages of FISCO over earlier 'Entity' model installations to FF-816 are higher available field current and reduced safety documentation, while retaining the ability to conduct maintenance while energised and without 'gas clearance'.

The 9109-22 system builds on MTL's proven 912 x-IS Series power supplies, which have become established as the industry standard solution for FISCO networks. The system now achieves higher levels of overall system availability by providing redundancy of the power modules.

When used with intrinsically safe versions of MTL-Relcom Megablock field wiring hubs, the power supply system allows complete FISCO networks to be assembled for even the most demanding process applications.

The datasheet for this model is referenced on the opposite page.

2 DESCRIPTION

2.1 Architecture

Each IS fieldbus segment is powered by a redundant pair of pluggable FISCO power supply modules. The modules operate in active/hot standby mode, ensuring that the fieldbus segments are continually powered.

In the event of a failure of an active power supply module, the field circuit is automatically transferred to the standby module. The change-over is managed by Supply Arbitration Modules (SAMs), which monitor the health of the FISCO power supplies while maintaining intrinsic safety requirements during the transition to the standby module. The SAMs are also duplicated and replaceable, meaning that there are no non-redundant system components.

Switch-over is achieved rapidly and in accordance with FOUNDATION™ fieldbus specifications, and without risk of losing fieldbus devices from the bus. A combination of LED diagnostics and alarm signalling provides failure notification of FISCO power supplies, SAMs and host power modules, allowing failed hardware to be identified and full redundancy to be restored by module replacement.

H1 Host control system 9126-PU Host PSU modules A & B 24V DC Power A 24V DC Power B FISCO FISCO Power Supply Power Supply 9122-IS-CM FISCO Power Supplies A & B В Α Failure alarm 9129-IS to host Supply Arbitration modules A & B Intrinsically Safe Trunk and Spurs FISCO Fieldbus devices connected to Intrinsically Safe Megablock wiring hub

Figure 2.1 9109-22 architecture per segment

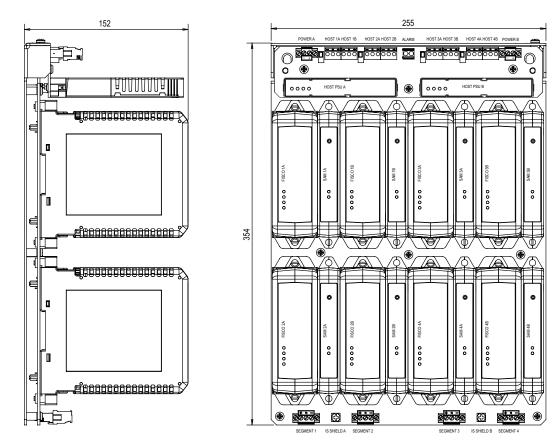


Figure 2.2 9109-22 assembly dimensions

2.2 Module carrier

The module carrier provides fieldbus power for four fieldbus segments. It supports pluggable power supply and arbitration modules for each segment and all connection facilities.

Each carrier has pluggable screw terminal connections for redundant 24V input power and for the intrinsically safe field trunks. Fixed screw terminals are provided for each of the fieldbus segments for connections to the host H1 terminals on the fieldbus control system. A volt-free failure alarm is also provided for connection to a digital input module. There are no active electronic circuits on the carrier, resulting in long calculated Mean Time To Failure (MTTF) and overall high system availability.

The carrier dimensions are designed to provide high packing density in typical 800mm wide equipment cabinets. Survival in high-vibration marine environments is achieved by secure panel-mount fixings.

The FISCO power supply modules are pluggable versions of MTL's established 9122-IS Series, and support the same level of features. LED indicators provide information on system health and assist with fault diagnosis.

2.3 Redundant host power

The H1 interface card, in some host control systems, draws a small quiescent current from each host segment. The 9109-22 power supply system is therefore equipped with redundant, pluggable 9126-PU power supply modules that provide up to 30mA for each of the four segments. These modules are also duplicated and replaceable. Failure of either 9126-PU module is also signalled via the volt-free alarm terminals on the module carrier.

3 INSTALLATION

WARNING: This equipment must be installed, operated and maintained only by trained competent personnel and in accordance with all appropriate international, national and local standard codes of practice and site regulation for intrinsically safe apparatus and in accordance with the instructions contained here.

3.1 General

The 9109-22 power system is designed for mounting in a non-hazardous area.

The mounting conditions must:

- a. prevent any form of pollution that could compromise the operation of the unit. For example, an unpolluted location or a suitable enclosure could be chosen.
- b. provide an adequate level of mechanical protection. This can be achieved by selecting a protected location, a suitable cabinet or enclosure, or a combination of both.
- c. ensure that all cable entries and connections are secure by making provision for the careful routing and securing of all cables.
- d. provide adequate security against unauthorised interference.
- e. ensure that the permitted ambient temperature range of the units (-20°C to + 60°C) is not exceeded. Power dissipation within the equipment's cabinet or enclosure and the use of shading against direct sunlight should be considered.

3.2 Required tools

To remove or replace any of the modules a straight-bladed screwdriver is required with a minimum shaft length of 130mm ($5\frac{1}{4}$ ") and a maximum blade diameter of 5mm (3/16").

3.3 Mounting overview

Mount the 9109-22 assembly on a vertical surface with the orientation shown in Figure 2.2. Any other orientation will reduce the permitted maximum operating temperature.

IMPORTANT: The mounting surface and any associated components must be capable of supporting the weight of the complete assembly which is approximately 6.5kg.

Six 7mm diameter slotted holes are provided in the backplate for mounting the assembly - see Figure 3.1 - and access to the mounting screws is provided through the circuit board (after removal of some modules). This feature allows the assembly to be fitted to, or removed from, its mounting without removing the mounting screws.

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Figure 3.4 9126-PU Host PSU module dimensions

4

Figure 3.1 Baseplate mounting holes

Figure 3.2 9122-IS-CM

dimensions

Figure 3.3

Module (SAM) dimensions

9129-IS Supply Arbitration

power supply module **Note:** Because of the slotted mounting holes, 15mm of free space is required above the top edge of the assembly to allow the backplate to be mounted and demounted.

3.3.1 Outdoor mounting

If the assembly is to be mounted in an outdoor location, a suitable enclosure with a minimum of IP54 ingress protection is required. However, in some locations, a higher degree of ingress protection rating is recommended as corrosion resistance may be necessary or desirable and the emphasis should be placed on the suitability for the application.

3.4 Surface mounting

Prepare holes in the mounting surface as shown in Figure 3.1. Thread these M6 or fit M6 captive nuts as required.

The recommended installation method for this assembly is to use screws that have captive washers ('Sems' screws) - M6 size. Alternatively, use standard M6 screws - recommended minimum length 15mm - and fit a locking washer and a plain washer on each.

Start the screws into the prepared threaded holes on the mounting surface, leaving approximately 10mm of thread visible.

With all modules removed, fit the backplate and its attached circuit board over the screw-heads (and washers) and allow it to rest on the screws. Tighten all of the screws, to the torque recommended by the fixings manufacturer, to secure the backplate to the mounting surface.

3.5 Mounting and removal of modules

The 9109-22 power system is installable only in a safe/non-hazardous area, so all of the modules that mount on the carrier or adaptor board are capable of live replacement ("hot-swapping").

Note: The SAM module has a mechanical safety interlock that prevents it from being removed before its associated power supply; this is so that the segment power stays in a safe and predictable state. This interlock must not be removed or defeated in any way.

3.5.1 Installing 9122-IS-CM power supply and SAM modules

The SAM module must be installed before its associated FISCO power supply module.

Figure 3.5 SAM module interlock tab



- Rotate the red interlock tab on the SAM module to the side and up to reveal the fixing screw head. See Figure 3.5.
- 2. Locate the SAM module in its position and tighten both of its fixing screws to a torque not exceeding 0.9 Nm.
- 3. Return the interlock tab to cover the screw head. See Figure 3.5
- 4. Locate the FISCO power supply module to the left of the SAM module and tighten both of its fixing screws to a torque not exceeding 0.9 Nm.
- 5. Repeat 1 4 for the other module pairs, as required.

3.5.2 Removing 9122-IS-CM power supply and SAM modules

The FISCO power supply module must be removed before its associated SAM module.

- 1. Loosen the two securing screws of the FISCO power supply module and remove it.
- 2. Slide the red interlock tab on the SAM module to the side to obtain access to the securing screw head. See Figure 3.5.
- 3. Loosen the two securing screws of the SAM module and remove it also.
- 4. Repeat tasks 1-3 for the other module pairs, as required.

3.5.3 Fitting 9126-PU host power supply modules

The 9126-PU host power supply modules fit onto the adaptor board in the positions marked "HOST POWER SUPPLY A" and "HOST POWER SUPPLY B" - see Figure 4.1 - and must be in place for redundancy of host power to be supported.

A protective plastic cover is factory installed beside the connector for each module, and this must be removed before attempting to fit the module. The cover has clips at each end and is easily removable by carefully levering it off with a small screwdriver or similar impliment.

Plug the module onto the connector on the board and secure it with the two captive screws located at each end of the module to a torque not exceeding 0.6 Nm. To remove the module, loosen the screws and unplug the module.

ELECTRICAL INSTALLATION

Redundant Power Connections

Connect the incoming redundant 19.2 - 30V power supplies to the POWER A and POWER B connectors. Correct operation requires both input power supplies to be present in order to avoid an alarm signal being generated.

Note: Product certification requires all pluggable connectors to be in place, in order to maintain the product's IP20 rating (for example, see Power B in Figure 4.1).

Each input power supply must be able to support, independently - but not simultaneously, the power requirements of four fieldbus segments; which, with a power supply voltage of 24V, require up to 2.5A when all four are running at maximum load.

The 9126-PU host power supply module(s) also require current for the host H1 cards, and this depends upon the segments supported, the supply voltage and the host demand. For more details on calculating the current requirements refer to the 9109-22 product datasheet.

Figure 4.1 POWER B, ALARM and HOST connectors



The user can decide how many 9109-22 assemblies will be powered from each bulk supply, but adequate protective fusing should be provided to protect both the supplies and the assemblies.

The POWER A and POWER B connectors at the top corners of the adaptor circuit board have rising cage-clamp screw terminals and will accept connection wires of 0.14 to $2.5\ \text{mm}^2$ cross-section. Observe the supply polarities indicated on the connectors and the circuit board. See Figure 4.1. The screws fixing the connector to its socket should be tightened to a torque not exceeding 0.4 Nm.

4.1.1 Backplate Grounding

It is important to ensure that the backplate is in good electrical contact with the enclosure and its protective ground. If the backplate does not obtain this ground connection directly through its

method of mounting then a separate connection must be made from the ground terminal provided on the backplate to the enclosure's protective ground.

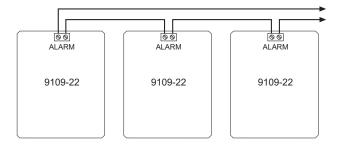
4.2 Alarm Connections

Each SAM module and each HOST PSU module contains a solid state switch that is 'closed' in **normal operation** and in this condition exhibits a nominal resistance (@25°C) of 36Ω . If a SAM module recognises a fault condition its switch will 'open' and present a resistance in excess of $1M\Omega$.

The eight SAM modules (two per segment) and the two HOST PSU modules are all connected *in series* and the ends presented at the screw-terminal ALARM connector at the top edge of the adaptor board (*do not exceed 0.4 Nm torque*). See Figure 4.1. In normal operation the ALARM terminals on the module carrier will present a nominal resistance value of 360Ω – see Note 2 below.

If required, the alarm circuits of a number of 9109-22 assemblies can be daisy-chained to present a single alarm signal. See Figure 4.2. In order to do this, any digital input module, that is used to

Figure 4.2
Daisy-chaining
ALARM circuits



receive the alarm signal, must be able to recognise the total series resistance of all the carriers as a normal 'closed' condition. For example, three carriers connected in series will present a series resistance (@25°C) in the 'closed' condition of around 1080Ω .

Notes:

- 1. Although the Alarm terminals on the module carrier are marked '+' and '-' to aid identification, the solid state alarm circuits are in fact polarity insensitive.
- 2. The series resistance of the solid state switches has a +ve temperature coefficient of approx $3\Omega/^{\circ}$ C.
- 3. The Alarm connector is keyed to prevent it being inserted into a Power socket on the board.
- 4. For the alarm circuit to operate correctly, (i.e. for the solid state switches to go to a 'closed' condition), all of the FISCO power supply and SAM modules, and both Host PSU modules, must be installed on the module carrier. For any SAM module location that is not used, a blanking module must be installed to maintain alarm circuit continuity.

4.2.1 9127-BLK blanking module

A 9127-BLK blanking module must be installed in every unused SAM location on the carrier in order to allow the system to recognise alarms from the installed Power Supply and SAM modules. The 9127-BLK blanking module is the same size and shape as a SAM and is used to maintain alarm circuit continuity for the installed modules.

4.3 Hazardous-Area Fieldbus Segment Connections

The intrinsically safe segment power output connections are provided via 3-way, pluggable, rising cage clamp, screw terminals at the bottom edge of the 9109-22 module carrier. See Figure 4.3.

Figure 4.3 Segment connectors and ground stud

Note: All connector screws should be tightened to a torque not exceeding 0.4 Nm.



Prepare the cables and connect to the +, S and – terminals as indicated on the pluggable connectors.

Note: It is important during installation to **segregate intrinsically safe wiring** from other non-IS wiring and to mark it clearly as intrinsically safe.

Two ground studs (IS Shield A and IS Shield B) are provided on the module carrier, adjacent to the hazardous area field wiring connections. These are linked to the 'S' terminals of the segment connectors and provide a means of grounding the cable screens/shields of the intrinsically safe field cables carrying the fieldbus trunks. Use them to ground the field cable shields as follows.

Connect each of the ground studs on the module carrier to a local, high integrity earth with
a cable having a resistance of less than 1Ω. This should be a clean instrument earth that is
electrically bonded to the point of earthing of the local AC power supply to the equipment cabinet
that houses the FISCO power supplies. The two studs should each be wired with a separate
cable. This earth cable should typically have a cross-sectional area of 4mm² or greater.

Note: Product certification requires all pluggable connectors to be in place, in order to maintain the product's IP20 rating (for example, see Figure 4.3).

4.3.1 Field segment terminators

The FISCO power supply provides on terminator for each of the intrinsically-safe field segments. A second terminator must be provided in the field for each segment, for example, by selecting Megablock wiring hubs with built-in terminators.

4.4 Host System Connections

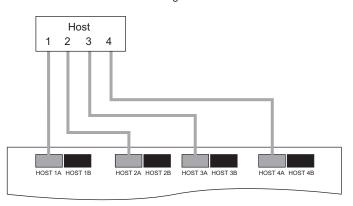
Host segment connectors are provided at the top of the adaptor card - see Figure 4.1. These paired connectors, labelled Host 1A/Host 1B through to Host 4A/Host 4B, have rising cage-clamp screw terminals and will accept connection wires of 0.14 to 2.5 mm² cross-section.

Connector screws should be tightened to a torque not exceeding 0.4 Nm.

4.4.1 Standard host connection

Connect the individual host trunks as shown in Figure 4.4.

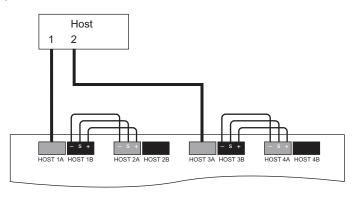
Figure 4.4
Standard Host
connections



4.4.2 Combining segments

Two FISCO Field output connections or trunks can be combined onto one host segment with each FISCO trunk continuing to operate in fully redundant mode. This is made possible by the integration of fieldbus repeater circuitry to the Host in the FISCO power supplies. To combine two FISCO trunks into one host segment, connect a short cable between the Host B and the next Host A connector as shown in Figure 4.5.

Figure 4.5 Combining FISCO outputs on a single host



With this arrangement, the fieldbus instruments on both FISCO trunks appear logically on the same host H1 segment. For example with 6 instruments on each of the two IS field trunks, 12 instruments appear on the 'live-list' of the host H1 card. This can have the benefit of maximising the logical capacity of the host H1 card, and reducing the number of cards required for a given I/O count. No more than two FISCO outputs may be combined on one H1 host connection, and this can be done only if the length of the host segment is less than 30 metres (~100 ft). See section 4.4.3 for the use of Host terminators with this configuration.

4.4.3 Host segment terminators

Fixed terminators are provided for each of the four host segments on the module carrier, not in the FISCO power supply. (This ensures that the terminator is not lost, or duplicated, when the power supply modules are switched or removed from the carrier.)

Additional switchable terminations per segment are also provided on the carrier for use when short cables (i.e. less than 30m) are used between the host and the 9109-22 assembly. In this case, the second termination can be enabled (switched ON) *instead of a host end termination*. This method ensures the correct impedance is presented to the host. The switches (SW1–SW4) are located beside their associated host segment connectors - see Figure 4.6.



Figure 4.6 Terminator switches

If two FISCO trunks are connected to a single host segement, as described in Section 4.4.2, the two switchable terminators must be disabled (switched OFF) using the appropriate switches on the adaptor card. The *fixed* host terminators on each host connector will appear in parallel, thereby providing correct termination, provided the length of the host segment is less than 30 metres (~100 ft). No terminator should be installed at the host H1 card.

5 TESTING AND FAULT FINDING

The 9109-22 is provided with switches and LED indicators to enable the user to understand the status of the equipment at any time. The functionality of these diagnostic aids is described in this section.

5.1 Testing

After installation or at any other time, e.g. during maintenance checks, the output voltage at the segment terminals should not be less than 12.6V DC. This, and many other useful fieldbus parameters, can be measured with the MTL-Relcom FBT-6 portable tester, which also has the advantage of being certified for use in Zone 1 hazardous area.

5.2 Manual Failover testing



Each Supply Arbitration Module (SAM) has a 'Failover' switch to test the functioning of the failover mechanism from Active to Standby power supply.

This is for proof-testing of the power supply as part of a scheduled maintenance program.

A manual changeover is caused by pressing the Failover switch on the Active SAM. Pressing the Failover switch on the Standby SAM will have no effect

Failover will NOT occur if the Standby power supply, or its associated SAM is in a 'failed' condition; indicated by both the Active and Standy LEDs being extinguished, or by either of them flashing - see Section 5.3.2.

CAUTION!

Forcing a change of state of the active and standby modules by manually operating the 'Failover' push button is recommended only during plant shutdown, not during the operation of a live process application.

switch

Figure 5.1

SAM

failover

Note: The default startup configuration always makes the 'A' power supply active.

To confirm the Failover action of a redundant pair - with the $^{\prime}A^{\prime}$ power supply active:

- 1. Verify the power supply is not running a live process. Follow local plant procedures
- 2. Verify the health of the power supply to be tested (see section 5.3)
- Press the Failover switch on the 'A' SAM to force the Standby 'B' power supply to become the Active one.
- 4. Press the Failover switch on the 'B' SAM to force the 'A' power supply to become the Active one again.

5.3 Fault finding

The 9109-22 is provided with a number of indicators to assist the user in remedying a fault. Using these indicators in a structured way enables the user to rapidly identify the root of the fault.

5.3.1 Incoming power supply indicators

An indicator is placed beside each incoming power supply connector (POWER A /POWER B) to indicate whether power is present at that point.

Table 5.1 Incoming power LED functions

LED label	Description	Healthy Status	
Power A (green)	Power	ON (Power OK)	
Power B (green)	Power	ON (Power OK)	

A bright LED indicates a healthy input power level but a dim LED may indicate insufficient voltage. Next, check the HOST PSU modules.

5.3.2 Host Power Module indicators

There are four LED indicators on the front panel of the 9126-PU Host Power Supply to indicate the health of each host segment.

Table 5.2 9126-PU Host PSU LED functions

LED label	Description	Healthy Status	
1 - 4 (green)	Host Power 1 – 4	ON (Power OK)	

A numbered indicator that does not show a light indicates a power failure on that segment. Next, check the Supply Arbitration Module.

5.3.3 Supply Arbitration Module indicators

There are two LED indicators on the front panel of the 9129-IS SAM module to indicate the current mode of the power supply. The description of these indicators is given in Table 5.3 below.

Table 5.3 9129-IS SAM LED functions

LED label	Description	Healthy Status (Active)	Healthy Status (Standby)
Active (yellow)	Power Supply Active	ON (Active)	OFF (Not Active)
Standby (yellow)	Power Supply Standby	OFF (Not Standby)	ON (Standby)

Note: During startup, either of the LEDs may flash for up to 10 seconds - this is normal operation.

5.3.4 FISCO power supply indicators

There are four LED indicators on the front panel of the 9122-IS-CM FISCO Power Supply. The function of these indicators is provided in Table 5.4 below.

Table 5.4 9122-IS-CM FISCO PSU LED functions

LED label	Description	Healthy Status
Power (green)	Power	ON (Power OK)
Fault (red)	Fault detected	OFF (No Fault)
Host (yellow)	Host communications	ON (Host Comms OK)
IS (yellow)	Field communications	ON (Field Comms OK)

5.4 Replacing failed modules

Because the 9109-22 is not installed in a hazardous area, any of the modules fitted to the carrier may be 'hot-swapped' i.e. replaced without isolating or disconnecting any incoming power supplies.

If any module failure has been identified using, for example, the fault-finding procedures described in Section 5.3, follow the instructions provided in Section 3.5 to remove and replace the module.

It should be noted that the design prevents the removal of a SAM module without first removing its associated FISCO power supply. Similarly, the SAM module must be installed on the carrier before its associated FISCO power supply module.

6 APPENDIX: ATEX CERTIFICATION INFORMATION

The following information is in accordance with the Essential Health and Safety Requirements (Annex II) of the EU Directive 94/9/EC [the ATEX Directive - safety of apparatus] and is provided for those locations where the ATEX Directive is applicable.

6.1 General

- a. This equipment must only be installed, operated and maintained by competent personnel. Such personnel shall have undergone training, which included instruction on the various types of protection and installation practices, the relevant rules and regulations, and on the general principles of area classification. Appropriate refresher training shall be given on a regular basis. [See clause 4.2 of EN 60079-17].
- b. This equipment has been designed to provide protection against all the relevant additional hazards referred to in Annex II of the directive, such as those in clause 1.2.7.
- c. This equipment has been designed to meet the requirements of associated electrical apparatus in accordance with EN 60079-0:2006, EN 60079-11:2007, EN 60079-27:2006, EN 61241-11:2006.

6.2 Installation

- a. The installation must comply with the appropriate European, national and local regulations, which may include reference to EN 60079-14. In addition, particular industries or end users may have specific requirements relating to the safety of their installations and these requirements should also be met. For the majority of installations the Directive 1999/92/EC [the ATEX Directive safety of installations] is also applicable.
- Unless already protected by design, this equipment must be protected by a suitable enclosure against:
 - i) mechanical and thermal stresses in excess of those noted in the certification documentation and the product specification,
 - ii) aggressive substances, excessive dust, moisture and other contaminants.

6.3 Inspection and maintenance

- Inspection and maintenance should be carried out in accordance with European, national and local regulations which may refer to EN 60079-17. In addition specific industries or end users may have specific requirements which should also be met.
- b. Access to the internal circuitry must not be made during operation.

6.4 Repair

This equipment cannot be repaired by the user and must be replaced with an equivalent certified product.

6.5 Marking

Each product is marked in compliance with the Directive and CE marked with the Notified Body Identification Number.

This information applies to products manufactured during or after the year 2010.





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