

A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

Customer References A07 764027	Alleima References A08 <table style="width: 100%;"> <tr> <td>Order No.</td> <td>Subs No.</td> <td>Dispatch note</td> </tr> <tr> <td>598265</td> <td>174018</td> <td>197496</td> </tr> <tr> <td>Suppl. No</td> <td>C.Code</td> <td></td> </tr> <tr> <td>174018</td> <td>58</td> <td></td> </tr> </table>	Order No.	Subs No.	Dispatch note	598265	174018	197496	Suppl. No	C.Code		174018	58																																																																																			
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Tensile test at room temperature

	Yield strength		Tensile strength	Elongation
	MPa	MPa	MPa	%
Lot	Rp0.2	Rp1.0	Rm	A
96813	297	327	585	62
96814	315	343	593	62

Hardness test

Lot	Min	Max
	HRB	HRB
96813	75	76
96814	78	78

Following controls/tests have been satisfactorily performed:

- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN ISO 10893-1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

5R75 EN10216-5 TC1 EN10305-1 WNR 1.4571 EN 1.4571 CFA 12.00 X 1.50 MM HT 56640
 6 SZ LOT 2089980-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*
 5R75 EN10216-5 TC1 EN10305-1 WNR 1.4571 EN 1.4571 CFA 12.00 X 1.50 MM HT 56640
 6 SZ LOT 2089981-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Alleima.

Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.



The certificate is produced with EDP and valid without signature.

Alleima, formerly Sandvik Materials Technology. During a brand transition period, both Sandvik and Alleima marking on products may exist.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO C-8522/10

C-8522/10

