



CERTIFICATE

A03/Z02

No. A/20-898287

Rev 00

Date

2020-06-17

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A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

Customer References A07 759659 Customer order 2020-06-08 003-00991 ITEMS	Sandvik References A08 Order No. Subs No. ABSMT Dispatch note 555248 685419 20818/54 ABSMT No. C.Code 300-20917 15
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Material description B01/B04 SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING Metallurgical process C70 Electric furnace	Steel/material Designations B02 Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
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Technical requirements B03 ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY B07-B13								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-12-1 12.00 X 1.00	559191	27182	30	51.0	180.00		
				Total	30	51.0 180.00		
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
559191	0.017	0.42	1.64	0.033	0.007	17.29	13.16	2.65
	Co	N						
559191	0.11	0.035						
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
559191	0.015	0.43	1.64	0.033	0.005	17.33	13.19	2.65
	N							
559191	0.038							

Quality assurance - Sofia Åkesson / Q-Manager MTC Service / Certificates	A05/Z02
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**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	MPa	MPa	MPa	A	2"
27182	Rp0.2 349	Rp1.0 388	Rm 584	45	40

Hardness test

Lot	Min	Max
	HRB	HRB
27182	76	79

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 12.00 X 1.00 MM HT 559191 SS LOT 27182 MADE IN SWEDEN *QA-TUBE *

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

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The certificate is produced with EDP and valid without signature.

