



CERTIFICATE

A03/Z02

No. A/20-905160

Rev 00

Date

2020-08-13

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A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

Customer References A07 759847/ JOSEFIN Customer order 2020-08-12 003-00991 ITEMS	Sandvik References A08 <table border="0"> <tr> <td>Order No.</td> <td>Subs No.</td> <td>ABSMT</td> <td>Dispatch note</td> </tr> <tr> <td>557928</td> <td>687571</td> <td>22943/54</td> <td></td> </tr> <tr> <td>ABSMT No.</td> <td>C.Code</td> <td colspan="2"></td> </tr> <tr> <td>300-22892</td> <td>29</td> <td colspan="2"></td> </tr> </table>	Order No.	Subs No.	ABSMT	Dispatch note	557928	687571	22943/54		ABSMT No.	C.Code			300-22892	29		
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557928	687571	22943/54															
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300-22892	29																

Material description B01/B04 SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING Metallurgical process C70 Electric furnace	Steel/material Designations B02 <table border="0"> <tr> <td>Sandvik</td> <td>AISI</td> </tr> <tr> <td>3R60</td> <td>TP316/TP316L</td> </tr> <tr> <td>EN no</td> <td></td> </tr> <tr> <td>1.4435</td> <td></td> </tr> </table>	Sandvik	AISI	3R60	TP316/TP316L	EN no		1.4435	
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3R60	TP316/TP316L								
EN no									
1.4435									

Technical requirements ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80	B03
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EXTENT OF DELIVERY							B07-B13	
It	Product designation	Heat	Lot	Pieces	Kg	M		
03	THT-3R60-25.4-1.65 25.40 X 1.65	558863	25489	10	58.0	60.00		
				Total	10	58.0 60.00		
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
558863	0.020	0.39	1.62	0.034	0.009	17.42	13.18	2.63
	Co	Ti	Al	N				
558863	0.10	<0.003	0.006	0.041				
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
558863	0.019	0.38	1.61	0.033	0.007	17.38	13.14	2.62
	N							
558863	0.036							

Quality assurance - Sofia Åkesson / Q-Manager A05/Z02
MTC Service / Certificates

A01

AB SANDVIK MATERIALS TECHNOLOGY Reg No. 556234-6832 VAT No. SE556234683201
SE-81181 SANDVIKEN SWEDEN www.materials.sandvik mtc_service.smt@sandvik.com



**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
25489	266	302	583	53	54
	267	304	584	54	55

Hardness test

Lot	Min	Max
	HRB	HRB
25489	74	76

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4436 EN 1.4435 TP316/316L CFA SML NDE 25.40 X 1.65 MM 1'' X 16 BWG HT 558863 SS LOT 25489 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.





The certificate is produced with EDP and valid without signature.

