

**CERTIFICATE**

A03/Z02

No. A/20-886624**Rev****00****Date**

2020-04-15

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A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP

QA-TUBE

| | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Customer References A07 759285 Customer order 2020-03-10 003-00991 ITEMS | Sandvik References A08 Order No. Subs No. ABSMT Dispatch note 551118 682157 16989/54 ABSMT No. C.Code 300-18015 15 |
| Material description B01/B04 SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING Metallurgical process C70 Electric furnace | Steel/material Designations B02 Sandvik AISI 3R60 TP316/TP316L EN no 1.4435 |

| |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Technical requirements B03 ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80 |
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| | | | | | | |
|----------------------------------------------------------------------|-----------------------------|--------|-------|--------|-------|------------------|
| EXTENT OF DELIVERY B07-B13 | | | | | | |
| It | Product designation | Heat | Lot | Pieces | Kg | M |
| 02 | THT-3R60-8-1 8.00 X 1.00 | 558482 | 25135 | 25 | 26.0 | 150.00 |
| | | | | Total | 25 | 26.0 150.00 |
| TEST RESULTS | | | | | | |
| Chemical composition (weight%) | | | | | | |
| Heat | C | Si | Mn | P | S | Cr Ni Mo |
| 558482 | 0.017 | 0.42 | 1.70 | 0.033 | 0.009 | 17.39 13.12 2.63 |
| | Co | N | | | | |
| 558482 | 0.099 | 0.041 | | | | |
| Chemical composition, product (weight%) | | | | | | |
| Heat | C | Si | Mn | P | S | Cr Ni Mo |
| 558482 | 0.016 | 0.42 | 1.69 | 0.032 | 0.009 | 17.38 13.11 2.61 |
| | N | | | | | |
| 558482 | 0.045 | | | | | |

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| Quality assurance - Sofia Åkesson / Q-Manager MTC Service / Certificates | A05/Z02 |
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**Tensile test at room temperature**

| Lot | Yield strength | | Tensile strength | Elongation | |
|-------|----------------|-------|------------------|------------|----|
| | MPa | MPa | MPa | % | % |
| | Rp0.2 | Rp1.0 | Rm | A | 4D |
| 25135 | 321 | 357 | 578 | 51 | 44 |

Hardness test

| Lot | Min | Max |
|-------|-----|-----|
| | HRB | HRB |
| 25135 | 77 | 78 |

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 8.00 X 1.00 MM HT 558482 SS LOT 25135 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

