



CERTIFICATE

A03/Z02

No. A/19-834361 Rev 00

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A02/Z03

INSPECTION CERTIFICATE acc to EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB  
BOX 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

<b>Customer References</b>	<b>A07</b>	<b>Sandvik References</b>	<b>A08</b>
758174	Customer order 2019-07-12	Order No. Subs No. ABSMT Dispatch note 539419 672574 49372/54	
003-00991 ITEMS		ABSMT No. C.Code 300-99050 29	

<b>Material description</b>	<b>B01/B04</b>	<b>Steel/material Designations</b>	<b>B02</b>
SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING		Sandvik AISI 3R60 TP316/TP316L EN no 1.4435	
Steel making process Electric furnace	<b>C70</b>		

<b>Technical requirements</b>	<b>B03</b>
ASTM A-213-18B AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80	

<b>EXTENT OF DELIVERY</b>							<b>B07-B13</b>	
<b>It</b>	<b>Product designation</b>	<b>Heat</b>	<b>Lot</b>	<b>Pieces</b>	<b>Kg</b>	<b>M</b>		
01	THT-3R60-12.7-1.24 12.70 X 1.24	555578	57310	12	26.0	72.00		
				<b>Total</b>	<b>12</b>	<b>26.0</b>	<b>72.00</b>	
<b>TEST RESULTS</b>								
<b>Chemical composition (weight%)</b>								
<b>Heat</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>
555578	0.021	0.39	1.65	0.031	0.008	17.26	13.12	2.64
	<b>Ti</b>	<b>Al</b>	<b>N</b>					
555578	<0.003	0.004	0.038					
<b>Chemical composition, product (weight%)</b>								
<b>Heat</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>
555578	0.021	0.41	1.65	0.032	0.011	17.30	13.07	2.64
	<b>N</b>							
555578	0.040							

<b>Quality assurance - Sofia Åkesson / Q-Manager</b>	<b>A05/Z02</b>
<b>MTC Service / Certificates</b>	



**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
57310	288	330	580	47	45

**Hardness test**

Lot	Min	Max
	HRB	HRB
57310	74	76

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4436 EN 1.4435 TP316/316L CFA SML NDE 12.70 X 1.24 MM 1/2'' X 18 BWG/SWG HT 555578 SS LOT 57310 MADE IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.





The certificate is produced with EDP and valid without signature.

