



INSPECTION CERTIFICATE acc to EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References	Customer order 2019-04-10	Sandvik References	Order No. Subs No. ABSMT Dispatch note 534860 669022 44253/54 ABSMT No. C.Code 300-95355 15
757784			
003-00991 ITEMS			

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-18B AW, ASME SA-213-ED-17 AW, ASTM A-269-15A
 NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945-1:2016
 PED 2014/68/EU EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
03	THT-3R60-25-3 25.00 X 3.00	555402	55602	2	19.0	12.00		
				Total	2	19.0	12.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
555402	0.019	0.40	1.59	0.034	0.009	17.30	13.14	2.63
	N							
555402	0.035							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
555402	0.016	0.43	1.57	0.034	0.009	17.26	13.03	2.61
	N							
555402	0.033							

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
55602	Rp0.2	Rp1.0	Rm	A	2"
	269	300	584	56	63
	272	300	586	56	64

Hardness test

Lot	Min	Max
	HRB	HRB
55602	74	77

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 25.00 X 3.00 MM HT 555402 SS LOT 55602 MADE IN SWEDEN *QA-TUBE *

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

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The certificate is produced with EDP and valid without signature.