



INSPECTION CERTIFICATE acc to EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References 757638 003-00991 ITEMS	Customer order 2019-03-08	Sandvik References Order No. 533050 Subs No. 667561 ABSMT No. 300-93894 Dispatch note 40906/54 C.Code 15
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Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING Steel making process Electric furnace	Steel/material Designations Sandvik 3R60 EN no 1.4435 AISI TP316/TP316L
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Technical requirements ASTM A-213-18 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80
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EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-25-3 25.00 X 3.00	554595	51094	1	10.0	6.00		
				Total	1	10.0	6.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
554595	0.021	0.37	1.95	0.034	0.007	17.32	13.11	2.63
	N							
554595	0.036							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
554595	0.020	0.38	1.94	0.034	0.006	17.36	13.10	2.63
	N							
554595	0.036							

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
51094	Rp0.2	Rp1.0	Rm	A	2"
	264	300	585	55	61

Hardness test

Lot	Min	Max
	HRB	HRB
51094	76	79

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 25.00 X 3.00 MM HT 554595 SS LOT 51094 MADE IN SWEDEN *QA-TUBE
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The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

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The certificate is produced with EDP and valid without signature.