



CERTIFICATE

No. A/19-807360 Rev 00

Date 2019-03-04 Page 1/3

INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References	Customer order 2019-02-28	Sandvik References	Order No. Subs No. ABSMT Dispatch note 532626 667233 40452/54 ABSMT No. C.Code 300-93543 15
757589			
003-00991 ITEMS			

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements ASTM A-213-18 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80
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EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-20-2 20.00 X 2.00	554381	51192	11	59.0	66.00		
				Total	11	59.0	66.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
554381	0.025	0.36	1.96	0.031	0.008	17.35	13.10	2.62
	N							
554381	0.034							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
554381	0.027	0.36	1.93	0.030	0.006	17.32	13.06	2.65
	N							
554381	0.034							

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
51192	Rp0.2	Rp1.0	Rm	A	2"
	267	301	587	55	57
	277	311	595	53	55

Hardness test

Lot	Min	Max
	HRB	HRB
51192	74	76

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 20.00 X 2.00 MM HT 554381 SS LOT 51192 MADE IN SWEDEN *QA-TUBE *

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.



The certificate is produced with EDP and valid without signature.