



CERTIFICATE

No. A/18-770714 Rev 00
Date 2018-09-21 Page 1/3

INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References	Customer order 2018-08-22	Sandvik References	Order No. Subs No. ABSMT Dispatch note 521145 657780 29312/54 ABSMT No. C.Code 300-85261 15
756783			
003-00991 ITEMS			

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-17 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A
 NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015
 PED 2014/68/EU EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-12-1	552836	44128	18	30.0	108.00		
	12.00 X 1.00	553192	45257	32	55.0	192.00		
				Total	50	85.0 300.00		
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
552836	0.025	0.41	1.62	0.032	0.008	17.40	13.11	2.65
553192	0.021	0.38	1.72	0.029	0.006	17.28	13.16	2.64
	N							
552836	0.042							
553192	0.038							

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

**Chemical composition, product (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
552836	0.029	0.39	1.61	0.029	0.008	17.32	13.05	2.63
553192	0.021	0.41	1.70	0.028	0.005	17.30	13.19	2.61

N

552836	0.044
553192	0.039

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
44128	309	353	599	46	44
45257	310	345	588	46	43

Hardness test

Lot	Min	Max
	HRB	HRB
44128	75	77
45257	74	76

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 12.00 X 1.00 MM HT 552836 SS LOT 44128 MADE IN SWEDEN *QA-TUBE *

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 12.00 X 1.00 MM HT 553192 SS LOT 45257 MADE IN SWEDEN *QA-TUBE *

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.



The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.