



CERTIFICATE

No. A/17-706658

Rev 00

Date 2017-12-12

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INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
755805	Customer order 2017-12-11	Order No. 499970	Subs No. 642137
003-00991	ITEMS	ABSMT No. 300-73596	C.Code 15
		ABSMT Dispatch note 10982/54	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-17 AW, ASME SA-213-ED-15 AW, ASTM A-269-15A
 NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015
 PED 2014/68/EU EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-6-1 6.00 X 1.00	048544	95709	100	76.0	600.00		
				Total	100	76.0	600.00	
KEY TO HEAT				KEY TO LOT				
Heat Code	Heat No.	Lot Code	Lot No.					
048544	549033	95709	394789					
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048544	0.023	0.38	1.62	0.035	0.010	17.31	13.12	2.64
	N							
048544	0.035							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Chemical composition, product (weight%)**

Lot	C	Si	Mn	P	S	Cr	Ni	Mo
95709	0.022	0.40	1.61	0.034	0.008	17.36	13.14	2.65
	N							
95709	0.034							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	4D
95709	272	308	594	60	56
	279	310	596	56	54

Hardness test

Lot	Min	Max
	HRB	HRB
95709	78	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 TP 316/TP 316L EN 1.4435 COLD SML NDE 6.00 X 1.00 MM **SAKNAS** HT 549033 SC LOT 394789
MADE BY SANDVIK *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.



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The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 00057503