



CERTIFICATE

No. A/16-569616

Rev 00

Date 2016-04-07

Page 1/2

INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
753060	Customer order 2016-02-19	Order No.	Subs No.	ABSMT Dispatch note
003-00991	ITEMS	432461	605298	18345/54
		ABSMT No.	C.Code	
		300-42557	46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-8-1 8.00 X 1.00	048215	53843	36	38.0	216.00		
				Total	36	38.0	216.00	
KEY TO HEAT								
Heat Code		Heat No.						
048215		543654						
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048215	0.020	0.39	1.62	0.031	0.0070	17.30	13.08	2.52
	N							
048215	0.040							
Tensile test at room temperature								
Lot	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa		%			
	Rp0.2	Rp1.0	Rm		A			
53843	326	371	579		54			

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.