



CERTIFICATE

No. A/15-504103

Rev 00

Date 2015-06-02

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INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
751967	Customer order 2015-06-02	Order No. 407122	Subs No. 591810	ABSMT Dispatch note 48030/54
003-00991	ITEMS	ABSMT No. 300-30760	C.Code 15	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik 3R60 EN no 1.4435
Steel making process Electric furnace	AISI TP316/TP316L

Technical requirements
 ASTM A-213-13 AW, ASME SA-213-ED-13 AW, ASTM A-269-13
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY

It	Product designation	Heat	Lot	Pieces	Kg	M
03	THT-3R60-20-2.5 20.00 X 2.50	542066	42096	3	19.0	18.00
				Total	3	19.0 18.00

TEST RESULTS

Chemical composition (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
542066	0.018	0.49	1.61	0.030	0.008	17.47	13.14	2.52
	N							
542066	0.035							

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
542066	0.018	0.51	1.59	0.031	0.007	17.41	13.12	2.50
	N							
542066	0.036							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
42096	277	317	588	54	57
	275	314	585	55	56

Hardness test

Lot	Min	Max
	HRB	HRB
42096	76	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4
435 TP316/316L CFD SMLS NDE 20.00 X 2.50 MM HT 542066 SS LOT 42096 MADE BY SANDVIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.