

**CERTIFICATE****No. A/15-524722 Rev 00**  
**Date 2015-09-21 Page 1/2**INSPECTION CERTIFICATE acc to  
EN 10 204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

<b>Customer References</b>  752204  003-00991 ITEMS  Customer order 2015-08-18		<b>Sandvik References</b> Order No. Subs No. ABSMT Dispatch note 414314 596555 05092/54 ABSMT No. C.Code 300-35007 29																																																																																																		
<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING   <b>Steel making process</b> Electric furnace		<b>Steel/material Designations</b> Sandvik AISI 3R60 TP316/TP316L EN no 1.4435																																																																																																		
<b>Technical requirements</b> ASTM A-213-15A AW, ASME SA-213-ED-13 AW, ASTM A-269-13 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80																																																																																																				
<b>EXTENT OF DELIVERY</b> <table border="1"><thead><tr><th>It</th><th>Product designation</th><th>Heat</th><th>Lot</th><th>Pieces</th><th>Kg</th><th>M</th></tr></thead><tbody><tr><td>01</td><td>THT-3R60-9.53-1.24 9.53 X 1.24</td><td>048172</td><td>46656</td><td>5</td><td>8.0</td><td>30.00</td></tr><tr><td colspan="4">Total</td><td>5</td><td>8.0</td><td>30.00</td></tr></tbody></table> <b>KEY TO HEAT</b> <table border="1"><thead><tr><th>Heat Code</th><th>Heat No.</th></tr></thead><tbody><tr><td>048172</td><td>540918</td></tr></tbody></table> <b>TEST RESULTS</b> <b>Chemical composition (weight%)</b> <table border="1"><thead><tr><th>Heat</th><th>C</th><th>Si</th><th>Mn</th><th>P</th><th>S</th><th>Cr</th><th>Ni</th><th>Mo</th></tr></thead><tbody><tr><td>048172</td><td>0.018</td><td>0.42</td><td>1.59</td><td>0.029</td><td>0.0090</td><td>17.33</td><td>13.15</td><td>2.53</td></tr><tr><td colspan="2">N</td><td colspan="7"></td></tr><tr><td>048172</td><td colspan="8">0.035</td></tr></tbody></table> <b>Chemical composition, product (weight%)</b> <table border="1"><thead><tr><th>Heat</th><th>C</th><th>Si</th><th>Mn</th><th>P</th><th>S</th><th>Cr</th><th>Ni</th><th>Mo</th></tr></thead><tbody><tr><td>048172</td><td>0.021</td><td>0.44</td><td>1.59</td><td>0.029</td><td>0.0100</td><td>17.38</td><td>13.08</td><td>2.54</td></tr><tr><td colspan="2">N</td><td colspan="7"></td></tr><tr><td>048172</td><td colspan="8">0.036</td></tr></tbody></table> <b>Quality assurance - Lars-Åke Bergqvist / QA-manager</b> <b>MTC Service / Certificates</b>				It	Product designation	Heat	Lot	Pieces	Kg	M	01	THT-3R60-9.53-1.24 9.53 X 1.24	048172	46656	5	8.0	30.00	Total				5	8.0	30.00	Heat Code	Heat No.	048172	540918	Heat	C	Si	Mn	P	S	Cr	Ni	Mo	048172	0.018	0.42	1.59	0.029	0.0090	17.33	13.15	2.53	N									048172	0.035								Heat	C	Si	Mn	P	S	Cr	Ni	Mo	048172	0.021	0.44	1.59	0.029	0.0100	17.38	13.08	2.54	N									048172	0.036							
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**Tensile test at room temperature**

	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	4D
46656	298	340	569	50	47

**Hardness test**

Lot	Min	Max
	HRB	HRB
46656	75	77

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4  
435 TP316/316L CFA SMLS NDE 9.53 X 1.24 MM 3/8'' X 18 BWG/SWG HT 540918 SS LOT  
46656 MADE BY SANDVIK IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
introduction of false, fictitious or fraudulent statements or entries,  
may be punishable by fines, imprisonment, or both. This Inspection  
Certificate may be copied only in the manner and for the purposes  
specified in Section 6 of EN 10204:2004. Contravention of this notice  
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.