



**CERTIFICATE**

**No. A/15-505749**

**Rev 00**

**Date 2015-06-09**

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INSPECTION CERTIFICATE acc to  
EN 10 204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

<b>Customer References</b>		<b>Sandvik References</b>		
751980	Customer order 2015-06-09	Order No. 407772	Subs No. 592137	ABSMT Dispatch note 48454/54
003-00991	ITEMS	ABSMT No. 300-31061	C.Code 15	

<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	<b>Steel/material Designations</b> Sandvik 3R60 EN no 1.4435
<b>Steel making process</b> Electric furnace	AISI TP316/TP316L

**Technical requirements**  
 ASTM A-213-15A AW, ASME SA-213-ED-13 AW, ASTM A-269-13  
 NACE MR0175/ISO 15156-3:2009  
 PED 97/23/EC EN 10216-5 TC1  
 HRB MAX 80

<b>EXTENT OF DELIVERY</b>						
It	Product designation	Heat	Lot	Pieces	Kg	M
02	THT-3R60-8-1 8.00 X 1.00	540670	43796	15	16.0	90.00
				Total	15	16.0 90.00

**TEST RESULTS**  
**Chemical composition (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
540670	0.016	0.44	1.66	0.030	0.006	17.35	13.07	2.52
	N							
540670	0.036							

**Chemical composition, product (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
540670	0.019	0.45	1.64	0.030	0.008	17.32	13.01	2.51
	N							
540670	0.040							

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength		Elongation	
	MPa	MPa	MPa		%	%
	Rp0.2	Rp1.0	Rm	A	4D	
43796	352	394	585	51	49	

**Quality assurance - Lars-Åke Bergqvist / QA-manager**  
**MTC Service / Certificates**

**Hardness test**

	<b>Min</b>	<b>Max</b>
<b>Lot</b>	<b>HRB</b>	<b>HRB</b>
43796	74	76

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4  
435 TP316/316L CFA SMLS NDE 8.00 X 1.00 MM HT 540670 SS LOT 43796 MADE BY SAND  
VIK IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
introduction of false, fictitious or fraudulent statements or entries,  
may be punishable by fines, imprisonment, or both. This Inspection  
Certificate may be copied only in the manner and for the purposes  
specified in Section 6 of EN 10204:2004. Contravention of this notice  
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.