



**CERTIFICATE**

**No. A/14-459501**

**Rev 00**

**Date 2014-11-24**

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INSPECTION CERTIFICATE acc to  
EN 10 204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

<b>Customer References</b>		<b>Sandvik References</b>	
751222	Customer order 2014-11-21	Order No. 388692	Subs No. 581853
003-00991	ITEMS	ABSMT No. 300-22267	ABSMT Dispatch note 35878/54 C.Code 15

<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	<b>Steel/material Designations</b> Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
<b>Steel making process</b> Electric furnace	

**Technical requirements**  
 ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13  
 NACE MR0175/ISO 15156-3:2009  
 PED 97/23/EC EN 10216-5 TC1  
 HRB MAX 80

**EXTENT OF DELIVERY**

It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-20-2 20.00 X 2.00	539731	32080	12	64.0	72.00
				Total	12	64.0 72.00

**TEST RESULTS**

**Chemical composition (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
539731	0.024	0.42	1.54	0.029	0.008	17.59	13.08	2.56
	N							
539731	0.045							

**Chemical composition, product (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
539731	0.026	0.42	1.54	0.030	0.006	17.60	13.08	2.57
	N							
539731	0.047							

**Quality assurance - Lars-Åke Bergqvist / QA-manager**  
**MTC Service / Certificates**

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
32080	285	324	597	57	61
	287	326	599	54	57

**Hardness test**

Lot	Min	Max
	HRB	HRB
32080	78	80

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD EN 1.4435  
TP316/316L CFA SMLS NDE 20.00 X 2.00 MM HT 539731 SS LOT 32080 MADE BY SANDVI  
K IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
introduction of false, fictitious or fraudulent statements or entries,  
may be punishable by fines, imprisonment, or both. This Inspection  
Certificate may be copied only in the manner and for the purposes  
specified in Section 6 of EN 10204:2004. Contravention of this notice  
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.