

CERTIFICATE

No. A/14-416629

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Rev 00

INSPECTION CERTIFICATE acc to EN 10 204 3.1

Processkontroll Items AB Box 2088

444 02 STORA HÖGA

SWEDEN

INSPECTION STAMP QA-TUBE

Customer References

Customer

2014-04-30

Order No. Subs No. ABSMT Dispatch note

54

54

368349 570876 order 22676/54

Sandvik References

ABSMT No. C.Code 300-13080 29

003-00991 ITEMS

750421/Holmgren

Material description

Sandvik SEAMLESS STAINLESS COLD FINISHED

INSTRUMENTATION TUBING

Steel/material Designations ATST

3R60 TP316/TP316L

EN no 1.4435

Steel making process

Electric furnace

Technical requirements

ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13

NACE MR0175/ISO 15156-3:2009

PED 97/23/EC EN 10216-5 TC1

HRB MAX 80

EXTENT OF DELIVERY

It Product designation Heat Lot Pieces Kg M

01 THT-3R60-12.7-2.11 538459 25366 7.0 12.00

12.70 X 2.11

Total 2 7.0

TEST RESULTS

Chemical composition (weight%)

Heat C Si Mn P S CrΝi Mo 538459 0.43 1.63 0.032 0.010 17.26 13.08 2.53 0.018

N

538459 0.036

Chemical composition, product (weight%)

326

Heat C Si Mn P S \mathtt{Cr} Νi Mo 0.033 0.007 538459 0.024 0.45 1.63 17.27 2.53 13.02

N

538459 0.031

25366

Tensile test at room temperature

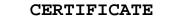
284

Yield strength Tensile strength Elongation

587

MPa MPa MPa % % 2" Lot Rp0.2 Rp1.0 RmΑ

Quality assurance - Lars-Ake Bergqvist / QA-manager MTC Service / Certificates



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Hardness test

 Min
 Max

 Lot
 HRB
 HRB

 25366
 76
 78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW A-269 EN 10216-5 TC1 EN 10305-1 EN 1.4435 TP 316/316L COLD SMLS NDE 12.70 X 2.11 MM 1/2'' X 14 BWG/SWG HT 538459 SS LOT 253 66 MADE BY SANDVIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, req.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.