



INSPECTION CERTIFICATE acc to EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
713430	Customer order 2013-11-07	Order No. 350269	Subs No. 560669
003-00991	ITEMS	ABSMT No. 300-94757	C.Code 15
		ABSMT Dispatch note 14976/54	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-16-1 16.00 X 1.00	047992	98890	10	23.0	60.00		
				Total	10	23.0	60.00	
KEY TO HEAT				KEY TO LOT				
Heat Code	Heat No.			Lot Code	Lot No.			
047992	536843			98890	175952			
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047992	0.019	0.38	1.63	0.026	0.008	17.31	13.13	2.52
	N							
047992	0.041							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047992	0.018	0.37	1.62	0.027	0.008	17.30	13.12	2.51
	N							
047992	0.038							

Quality assurance - Sofia Åkesson / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPA	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
98890	304	343	568	44	44
	285	327	562	43	45

Hardness test

Lot	Min	Max
	HRB	HRB
98890	70	70

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 EN 10216-5 TC1 EN 10305-1 TP 316/TP 316L EN 1.4435 M S PK1 NDE 16.00 X 1.00 MM HT 536843 SG LOT 175952 MADE BY SANDVIK *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.



CERTIFICATE

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TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 43323