



CERTIFICATE

No. A/13-360591

Rev 00

Date 2013-09-12

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INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

| | | | | |
|----------------------------|------------------------------|---------------------------|-----------------|------------------------------|
| Customer References | | Sandvik References | | |
| 713125 | Customer order 2013-08-23 | Order No. 342149 | Subs No. 555995 | ABSMT Dispatch note 06947/54 |
| 003-00991 | ITEMS | ABSMT No. 300-90797 | C.Code 15 | |

| | |
|---|--|
| Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING | Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435 |
| Steel making process Electric furnace | |

Technical requirements
 ASTM A-213-11A AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-10
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY

| It | Product designation | Heat | Lot | Pieces | Kg | M |
|----|---------------------------------|--------|-------|--------|------|------------|
| 02 | THT-3R60-28-2.5 28.00 X 2.50 | 536223 | 17751 | 8 | 75.0 | 48.00 |
| | | | | Total | 8 | 75.0 48.00 |

TEST RESULTS

Chemical composition (weight%)

| Heat | C | Si | Mn | P | S | Cr | Ni | Mo |
|--------|-------|------|------|-------|-------|-------|-------|------|
| 536223 | 0.017 | 0.37 | 1.66 | 0.026 | 0.009 | 17.30 | 13.11 | 2.53 |
| | N | | | | | | | |
| 536223 | 0.034 | | | | | | | |

Chemical composition, product (weight%)

| Heat | C | Si | Mn | P | S | Cr | Ni | Mo |
|--------|-------|------|------|-------|-------|-------|-------|------|
| 536223 | 0.019 | 0.36 | 1.65 | 0.026 | 0.008 | 17.24 | 13.06 | 2.51 |
| | N | | | | | | | |
| 536223 | 0.041 | | | | | | | |

Quality assurance - Ulrik Rodling / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

| Lot | Yield strength | | Tensile strength | Elongation | |
|-------|----------------|-------|------------------|------------|----|
| | MPa | MPa | MPa | % | % |
| | Rp0.2 | Rp1.0 | Rm | A | 2" |
| 17751 | 293 | 336 | 585 | 53 | 61 |
| | 324 | 368 | 590 | 52 | 57 |

Hardness test

| Lot | Min | Max |
|-------|-----|-----|
| | HRB | HRB |
| 17751 | 77 | 78 |

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW A-269 EN 10216-5 TC1 EN 10305-1 EN 1.4435 TP 316/316L COLD SMLS NDE 28.00 X 2.50 MM HT 536223 SS LOT 17751 MADE BY SANDVIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.