



CERTIFICATE

No. A/13-364667

Rev 00

Date 2013-09-29

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INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
713277	Customer order 2013-09-27	Order No. 345961	Subs No. 558232	ABSMT Dispatch note 08124/54
003-00991	ITEMS	ABSMT No. 300-92705	C.Code 15	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik 3R60 EN no 1.4435
Steel making process Electric furnace	AISI TP316/TP316L

Technical requirements
 ASTM A-213-11A AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-10
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY

It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-20-2.5 20.00 X 2.50	536055	16641	20	124.0	120.00
				Total	20	124.0 120.00

TEST RESULTS

Chemical composition (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
536055	0.021	0.40	1.74	0.028	0.009	17.36	13.14	2.53
	N							
536055	0.033							

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
536055	0.022	0.40	1.74	0.029	0.008	17.35	13.11	2.54
	N							
536055	0.038							

Quality assurance - Ulrik Rodling / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
16641	269	311	583	52	57
	273	313	584	48	56
	269	311	585	47	55

Hardness test

Lot	Min	Max
	HRB	HRB
16641	76	79

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW A-269 EN 10216-5 TC1 EN 10305-1 EN 1.4435 TP 316/316L COLD SMLS NDE 20.00 X 2.50 MM HT 536055 SS LOT 16641 MADE BY SANDVIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.