



INSPECTION CERTIFICATE acc to  
EN 10 204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References		
712765	Customer order 2013-06-05	Order No. 334278	Subs No. 551477	ABSMT Dispatch note 01372/54
003-00991	ITEMS	ABSMT No. 300-87007	C.Code 46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
<b>Steel making process</b> Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-12-1 12.00 X 1.00	535645	58956	18	30.0	108.00
				Total	18	30.0 108.00

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
535645	0.018	0.37	1.65	0.029	0.008	17.54	13.09	2.54
N								
535645	0.043							

Tensile test at room temperature					
Lot	Yield strength		Tensile strength		Elongation
	MPa	MPa	MPa		%
	Rp0.2	Rp1.0	Rm		A
58956	324	368	580		52

**Following controls/tests have been satisfactorily performed:**  
- Flattening test.  
- PMI-test.  
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.

**Quality assurance - Ulrik Rodling / QA-manager**  
**MTC Service / Certificates**



- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.