

INSPECTION CERTIFICATE acc to
EN 10 204 3.1Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
Rolf Söderström	Customer order 2011-08-11	Order No. 256076	Subs No. 508768	ABSMT Dispatch note 49012/54
003-00991 ITEMS		ABSMT No. 300-49043	C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353 AISI AFNOR TP316/TP316L Z2CND17-13 W.nr DIN 1.4435 X 2 CRNIMO 18 14 3 EN no 1.4435
Steel making process Electric furnace	

Technical requirements
PED/23/EC, EN 10216-5 TC1 SS 219711, DIN 17458 TC1, NFA 49-117-09/85 ASTM A-213-09A AW, ASME SA-213-ED-10 AW, ASTM A-269-08 NACE MR0175/ISO 15156-3:2009, HRB Max 80

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-28-2 28.00 X 2.00	529522	31915	1	8.0	6.00
				Total	1	8.0
					8.0	6.00

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
529522	0.018	0.37	1.62	0.033	0.006	17.22	13.12	2.54
	N							
529522	0.034							

Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
529522	0.019	0.35	1.62	0.030	0.009	17.03	13.00	2.50
	N							
529522	0.035							

Tensile test at room temperature						
Lot	Yield strength		Tensile strength		Elongation	
	MPa	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"	
31915	281	321	573	57	61	

Quality assurance - Ulrik Rodling / QA-manager Tube & Pipe
MTC Service / Certificates

**Hardness test**

	Min	Max
Lot	HRB	HRB
31915	75	79

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Ring expansion test
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW A-269 NFA 49-117 EN 10216-5 TC1 SS 2353-22 W NR 1.4435 Z2CND17-13 EN 1.4435 TP316/316L M S PK1 NDE 28.00 X 2.00 MM HT 52952 2 SS LOT 31915 DIN 2391/EN 10305-1 COLD *QA-TUBE*

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.