

**CERTIFICATE****No. A/11-186642 Rev 00**  
**Date 2011-08-31 Page 1/2**INSPECTION CERTIFICATE acc to  
EN 10 204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References		
710368/HOLMGREN	Customer order 2011-08-11	Order No. 255979	Subs No. 508738	ABSMT Dispatch note 47909/54
003-00991 ITEMS		ABSMT No. 300-49016	C.Code 46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
<b>Steel making process</b> Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-20-2.5 20.00 X 2.50	529522	31503	30	196.0	180.00
				Total	30	196.0 180.00

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
529522	0.018	0.37	1.62	0.033	0.006	17.22	13.12	2.54
		N						
529522	0.034							

Tensile test at room temperature					
Lot	Yield strength		Tensile strength		Elongation
	MPa	MPa	MPa		%
	Rp0.2	Rp1.0	Rm	A	
31503	264	302	574	55	
	267	304	574	55	
	268	305	578	54	

**Following controls/tests have been satisfactorily performed:**  
- Ring expansion test**Quality assurance - Ulrik Rodling / QA-manager Tube & Pipe**  
**MTC Service / Certificates**



- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.