



CERTIFICATE

No. A/11-138124

Rev 00

Date 2011-02-14

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INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
709676/Holmgren	Customer order 2011-01-28	Order No. 230326	Subs No. 199095
003-00991 ITEMS		ABSMT No. 300-37141	ABSMT Dispatch note 30432/54
		C.Code 15	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik SS 3R60 2353 AISI AFNOR TP316/TP316L Z2CND17-13 W.nr DIN 1.4435 X 2 CRNIMO 18 14 3 EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 PED/23/EC, EN 10216-5 TC1
 SS 219711, DIN 17458 TC1, NFA 49-117-09/85
 ASTM A-213-09A AW, ASME SA-213-ED-10 AW, ASTM A-269-08
 NACE MR0175/ISO 15156-3:2009, HRB Max 80

EXTENT OF DELIVERY

It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-12-2 12.00 X 2.00	047663	95622	7	21.0	42.00
				Total	7	21.0 42.00

KEY TO HEAT		KEY TO LOT	
Heat Code	Heat No.	Lot Code	Lot No.
047663	527052	95622	4848184/1-1

TEST RESULTS

Chemical composition (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047663	0.016	0.37	1.51	0.031	0.011	17.19	13.12	2.67
	N							
047663	0.038							

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047663	0.016	0.39	1.54	0.028	0.012	17.14	13.10	2.65
	N							
047663	0.039							

Quality assurance - Per Eriksson/ QA-manager Tube & Pipe
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
95622	323	362	589	51	50
	327	378	609	50	53

Hardness test

Lot	Min	Max
	HRB	HRB
95622	80	80

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 NFA 49-117 EN 10216-5 TC1 SS 2353-22 W
NR 1.4435 TP 316/TP 316L Z2CND17-13 EN 1.4435 M S PK1 NDE 12.00 X 2.00 MM HT 5
27052 SZ LOT 4848184/1-1 DIN 2391/EN 10305-1 *QA-TUBE*

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (97/23/EC) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A110140