



**CERTIFICATE**

**No. A/10-984310**

**Rev 00**

**Date 2010-07-30**

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INSPECTION CERTIFICATE acc to  
EN 10 204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References	
708845	Customer order 2010-06-30	Order No. 203505	Subs No. 178234
003-00991	ITEMS	ABSMT No. 300-24927	C.Code 46
		ABSMT Dispatch note 12276/54	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
<b>Steel making process</b> Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-16-2 16.00 X 2.00	047470	94213	50	207.0	300.00		
				Total	50	207.0 300.00		
KEY TO HEAT			KEY TO LOT					
Heat Code	Heat No.		Lot Code	Lot No.				
047470	524214		94213	4846028/1-2				
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047470	0.019	0.40	1.70	0.028	0.009	17.22	13.06	2.52
	N							
047470	0.034							
Tensile test at room temperature								
Lot	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa		%			
	Rp0.2	Rp1.0	Rm	A				
94213	233	264	541	61				
	292	250	569	60				
	231	263	537	62				

**Quality assurance - Per Eriksson/ QA-manager Tube & Pipe**  
**MTC Service / Certificates**

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A100707