



INSPECTION CERTIFICATE acc to  
EN 10 204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References		
708935/Holmgren	Customer order 2010-07-22	Order No.	Subs No.	ABSMT Dispatch note
		206363	180528	12265/54
003-00991 ITEMS		ABSMT No.	C.Code	
		300-26255	15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353 AISI AFNOR TP316/TP316L Z2CND17-13 W.nr DIN 1.4435 X 2 CRNIMO 18 14 3 EN no 1.4436/1.4435
Steel making process Electric furnace	

Technical requirements
PED/23/EC, EN 10216-5 TC1 SS 219711, DIN 17458 TC1, NFA 49-117-09/85 ASTM A-213-09A AW, ASME SA-213-ED-07 AD-09B AW, ASTM A-269-08 NACE MR0175/ISO 15156-3:2003, HRB Max 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-12-1.5 12.00 X 1.50	047464	94143	10	24.0	60.00		
				Total	10	24.0 60.00		
KEY TO HEAT			KEY TO LOT					
Heat Code	Heat No.	Lot Code	Lot No.					
047464	523828	94143	4845795/1-1					
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047464	0.016	0.43	1.67	0.029	0.007	17.19	13.03	2.52
	N							
047464	0.034							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047464	0.018	0.43	1.67	0.030	0.008	17.21	13.15	2.55
	N							
047464	0.037							
Quality assurance - Per Eriksson/ QA-manager Tube & Pipe MTC Service / Certificates								

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
94143	261	306	551	54	50
	259	272	553	59	53

**Hardness test**

Lot	Min	Max
	HRB	HRB
94143	73	77

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 NFA 49-117 EN 10216-5 TC1 SS 2353-22 W  
NR 1.4435 TP 316/TP 316L Z2CND17-13 EN 1.4435 M S PK1 NDE 12.00 X 1.50 MM HT 5  
23828 SZ LOT 4845795/1-1 DIN 2391/EN 10305-1 \*QA-TUBE\*

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD GmbH; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A100669