



CERTIFICATE

No. A/10-969418

Rev 00

Date 2010-06-01

Page 1/2

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
708648/HOLMGREN	Customer order 2010-05-05	Order No.	Subs No.	ABSMT Dispatch note
003-00991 ITEMS		196145	172514	06943/54
		ABSMT No.	C.Code	
		300-21807	46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-16-2 16.00 X 2.00	047367	93692	60	252.0	360.00		
				Total	60	252.0 360.00		
KEY TO HEAT			KEY TO LOT					
Heat Code	Heat No.		Lot Code	Lot No.				
047367	523559		93692	4845035/1-2				
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047367	0.018	0.38	1.68	0.032	0.009	17.25	13.27	2.53
	N							
047367	0.040							

**Quality assurance - Per Eriksson/ QA-manager Tube & Pipe
MTC Service / Certificates**

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation
	MPa	MPa	MPa	%
	Rp0.2	Rp1.0	Rm	A
93692	269	312	590	58
	272	311	589	56
	274	312	592	56
	273	306	590	56

Following controls/tests have been satisfactorily performed:

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A100441