



CERTIFICATE

No. A/17-668617

Rev 00

Date 2017-06-22

Page 1/3

INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
755105	Customer order 2017-06-22	Order No. 482574	Subs No. 632212	ABSMT Dispatch note 48181/54
003-00991	ITEMS	ABSMT No. 300-65247	C.Code 29	

Material description SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements ASTM A-213-17 AW, ASME SA-213-ED-15 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80
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EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-6.35-1.24 6.35 X 1.24	048423	27198	8	7.0	48.00		
				Total	8	7.0	48.00	
KEY TO HEAT								
Heat Code	Heat No.							
048423	547958							
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048423	0.020	0.46	1.60	0.030	0.0070	17.31	13.06	2.65
	N							
048423	0.044							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Chemical composition, product (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048423	0.021	0.48	1.60	0.032	0.0070	17.40	13.13	2.68
	N							
048423	0.042							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	4D
27198	309	353	592	55	55

Hardness test

Lot	Min	Max
	HRB	HRB
27198	71	73

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 AW EN 1.4435 TP316/316L CFA SML NDE 6.35 X 1.24 MM 1/4'' X 18 BWG/SWG HT 547958 SS LOT 2719 8 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.



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