



CERTIFICATE

No. A/15-470889 Rev 00
Date 2015-01-14 Page 1/3

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
751386	Customer order 2015-01-13	Order No. 392800	Subs No. 584137
003-00991	ITEMS	ABSMT No. 300-24193	Dispatch note 38801/54 C.Code 15

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
 ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13
 NACE MR0175/ISO 15156-3:2009
 PED 97/23/EC EN 10216-5 TC1
 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-15-1.5 15.00 X 1.50	048056	92278	3	9.0	18.00		
				Total	3	9.0	18.00	
KEY TO HEAT				KEY TO LOT				
Heat Code	Heat No.		Lot Code	Lot No.				
048056	539787		92278	179217				
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048056	0.021	0.40	1.61	0.031	0.008	17.33	13.05	2.53
	N							
048056	0.037							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048056	0.023	0.41	1.60	0.032	0.008	17.36	13.04	2.53
	N							
048056	0.040							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPA	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
92278	299	335	553	41	48
	301	336	553	48	46

Hardness test

Lot	Min	Max
	HRB	HRB
92278	75	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 EN 10216-5 TC1 EN 10305-1 TP 316/TP 316L EN 1.4435 M S NDE 15.00 X 1.50 MM HT 539787 SG LOT 179217 MADE BY SANDVIK * QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.



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No. A/15-470889

Rev 00

Date 2015-01-14

Page 3/3

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 45716