



CERTIFICATE

No. A/14-437484

Rev 00

Date 2014-08-15

Page 1/3

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
750758	Customer order 2014-08-15	Order No. 378933	Subs No. 576510
003-00991	ITEMS	ABSMT No. 300-17790	ABSMT Dispatch note 29002/54 C.Code 11

Material description SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	Steel/material Designations Sandvik 3R60 AISI TP316/TP316L
Steel making process Electric furnace	

Technical requirements ASTM A-632-04 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-3.18-0.71 3.18 X .71	048044	92074	10	3.0	60.00		
				Total	10	3.0	60.00	
KEY TO HEAT				KEY TO LOT				
Heat Code	Heat No.		Lot Code	Lot No.				
048044	538459		92074	178075				
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048044	0.018	0.43	1.63	0.032	0.010	17.26	13.08	2.53
	N							
048044	0.036							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048044	0.019	0.46	1.64	0.034	0.007	17.36	13.12	2.53
	N							
048044	0.035							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
92074	Rp0.2	Rp1.0	Rm	A	2"
	218	245	518	46	42
	210	237	516	48	43

Hardness test

Lot	Min	Max
	HRB	HRB
92074	76	79

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

SANDVIK 3R60 ASTM A-632 TP 316/316L EN 10216-5 TC1 MS PK1 WNR 1.4435 EN 1.4435 COLD SMLS 3.18 X 0.71 MM 1/8" X 22 BWG HT 538459 SG LOT 178075 *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.



CERTIFICATE

No. A/14-437484

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Page 3/3

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 44709R01