



CERTIFICATE

No. A/13-322356 Rev 00
Date 2013-03-21 Page 1/2

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
712502	Customer order 2013-02-21	Order No. 322480	Subs No. 544991
003-00991	ITEMS	ABSMT No. 300-81457	Dispatch note 44118/54
		C.Code 46	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements SS 219713 Condition No -24
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EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-16-2 16.00 X 2.00	047904	98262	150	637.0	900.00
				Total	150	637.0 900.00
KEY TO HEAT			KEY TO LOT			
Heat Code	Heat No.		Lot Code	Lot No.		
047904	534541		98262	4855740/1-1		
TEST RESULTS						
Chemical composition (weight%)						
Heat	C	Si	Mn	P	S	Cr
047904	0.018	0.41	1.59	0.028	0.012	17.33
	N					Ni
047904	0.046					13.12
						Mo
						2.53
Tensile test at room temperature						
	Yield strength		Tensile strength		Elongation	
	MPa	MPa	MPa		%	
Lot	Rp0.2	Rp1.0	Rm		A	
98262	281	327	601		52	

Quality assurance - Per Eriksson / QA-manager
MTC Service / Certificates

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A130215