



CERTIFICATE

No. A/12-275108

Rev 00

Date 2012-08-31

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INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
711799	Customer order 2012-08-22	Order No. 302148	Subs No. 533345	ABSMT Dispatch note 29384/54
003-00991	ITEMS	ABSMT No. 300-71320	C.Code 46	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements SS 219713 Condition No -24
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EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-8-1.5 8.00 X 1.50	047793	97192	20	30.0	120.00		
				Total	20	30.0	120.00	
KEY TO HEAT				KEY TO LOT				
Heat Code	Heat No.		Lot Code	Lot No.				
047793	529693		97192	361719				
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
047793	0.017	0.39	1.65	0.030	0.007	17.29	13.24	2.54
	N							
047793	0.032							
Tensile test at room temperature								
	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa	%				
Lot	Rp0.2	Rp1.0	Rm	A				
97192	273	304	571	58				
	290	321	586	58				

Quality assurance - Per Eriksson / QA-manager
MTC Service / Certificates

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 00044616